



**Oversize piston GS150  
Art.Nr. 1221**

Before using our oversize pistons, the following points must be observed:

**Piston clearance:** The dimensions specified by the manufacturer is the piston diameter, measured at the largest diameter of the piston. We recommend a piston clearance of 0.11 to 0.12mm for these pistons.

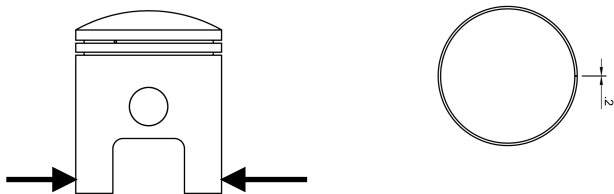
The diameter of the cylinder bore is determined as follows:

piston diameter + piston clearance = cylinder diameter

Example:  $57.90 + 0.11 = 58.01$

**Piston ring butt clearance:** Before operation, insert each piston ring into the cylinder bore and align it at right angles. Measure the piston ring butt clearance with a feeler gauge. We recommend a backlash of 0.2mm.

Too little piston clearance and piston ring butt clearance can lead to serious engine damage.



Measure piston here

[info@bollagmotos.ch](mailto:info@bollagmotos.ch)

[www.bollagmotos.com](http://www.bollagmotos.com)



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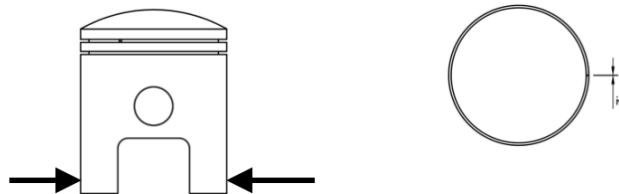
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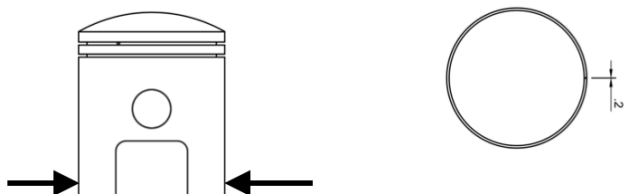
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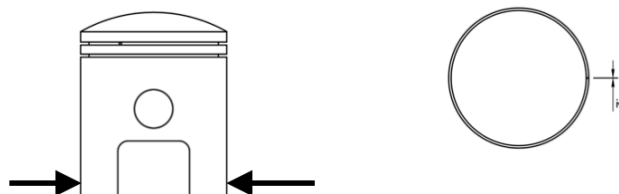
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